

Safety Data Sheet

acc. to OSHA HCS

Date of issue: 06/09/2025

Reviewed on 06/09/2025

1 Identification

- **Product identifier**
- **Trade name:** BD2045 Part A (Resin)
- **Details of the supplier of the safety data sheet**
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (574) 350-2237
24 Hours: CHEMTREC 1-800-424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable liquids 2

H225 Highly flammable liquid and vapor.



GHS05 Corrosion

Skin corrosion 1A

H314 Causes severe skin burns and eye damage.

Eye damage 1

H318 Causes serious eye damage.



GHS07

Sensitization - skin 1

H317 May cause an allergic skin reaction.

Specific target organ toxicity (single exposure) 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS05



GHS07

- **Signal word** *Danger*
- **Hazard-determining components of labeling:**
methyl methacrylate
Methacrylic Acid
- **Hazard statements**
Highly flammable liquid and vapor.

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*Causes severe skin burns and eye damage.**May cause an allergic skin reaction.**May cause respiratory irritation.***· Precautionary statements***Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.**Ground / bond container and receiving equipment.**Use explosion-proof [electrical/ventilating/lighting] equipment.**Use non-sparking tools.**Take action to prevent static discharge.**Do not breathe dusts or mists.**Wash thoroughly after handling.**Use only outdoors or in a well-ventilated area.**Contaminated work clothing must not be allowed out of the workplace.**Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.**If swallowed: Rinse mouth. Do NOT induce vomiting.**If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].**If inhaled: Remove person to fresh air and keep comfortable for breathing.**If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.**Continue rinsing.**Immediately call a poison center/doctor.**Specific treatment (see on this label).**Take off contaminated clothing and wash it before reuse.**If skin irritation or rash occurs: Get medical advice/attention.**Wash contaminated clothing before reuse.**In case of fire: Use CO₂, powder or water spray to extinguish.**Store in a well-ventilated place. Keep container tightly closed.**Store in a well-ventilated place. Keep cool.**Store locked up.**Dispose of contents/container in accordance with local/regional/national/international regulations.***· Information pertaining to particular dangers for man and environment:****· Classification system:****· NFPA ratings (scale 0 - 4)**

Health = 3

Fire = 3

Reactivity = 0

· HMIS-ratings (scale 0 - 4)

Health = *3

Fire = 3

Reactivity = 0

· Other hazards**· Results of PBT and vPvB assessment****· PBT:** Not applicable.**· vPvB:** Not applicable.**· Classification according to (d)(1)(ii) of § 1910.1200***The SDS issuer does not object to the classifications provided by importers or manufacturers of precursor products.***· Hazards not otherwise classified***There are no adverse physical or health effects known that are not covered by the hazard classes of the Hazard Communications Standard.*

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3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

80-62-6	methyl methacrylate	30–60%
79-41-4	Methacrylic Acid	1-10%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

80-62-6	methyl methacrylate	17 ppm
79-41-4	Methacrylic Acid	6.7 ppm

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· **PAC-2:**

80-62-6	methyl methacrylate	120 ppm
79-41-4	Methacrylic Acid	61 ppm

· **PAC-3:**

80-62-6	methyl methacrylate	570 ppm
79-41-4	Methacrylic Acid	220 ppm

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

· **Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Keep respiratory protective device available.

· **Conditions for safe storage, including any incompatibilities**· **Storage:**· **Requirements to be met by storerooms and receptacles:** Store in a cool location.· **Information about storage in one common storage facility:** Not required.· **Further information about storage conditions:**

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Control parameters**· **Components with limit values that require monitoring at the workplace:****80-62-6 methyl methacrylate**PEL Long-term value: 410 mg/m³, 100 ppmREL Long-term value: 410 mg/m³, 100 ppm

TLV Short-term value: 100 ppm

Long-term value: 50 ppm

DSEN, A4

79-41-4 Methacrylic AcidREL Long-term value: 70 mg/m³, 20 ppm

Skin

TLV Long-term value: 20 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.· **Exposure controls**· **Appropriate engineering controls** No further data; see section 7.

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- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

- **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Physical state**

Liquid

- **Color:**

According to product specification

- **Odor:**

Characteristic

- **Odor threshold:**

Not determined.

- **Melting point/Melting range:**

Undetermined.

- **Boiling point/Boiling range:**

Undetermined.

- **Flammability:**

Highly flammable.

- **Explosion limits:**

- **Lower:**

2.1 Vol %

- **Upper:**

12.5 Vol %

- **Flash point:**

10°C (50°F)

- **Decomposition temperature:**

Not determined.

- **pH-value:**

Not determined.

- **Viscosity:**

- **Kinematic:**

Not determined.

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· Dynamic:	Not determined.
· Solubility in / Miscibility with	
· Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Vapor pressure at 20°C (68°F):	47 hPa (35.3 mm Hg)
· Vapor pressure:	
· Density at 20°C (68°F):	1 g/cm ³ (8.345 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Particle characteristics	Not applicable.
· Other information	
· Appearance:	
· Form:	Viscous
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· Solvent content:	
· VOC content:	< 50 g/L (mixed)
· Change in condition	
· Evaporation rate	Not determined.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimate)

Oral	LD50	22,000 mg/kg (rat)
Dermal	LD50	8,333 mg/kg (rabbit)

80-62-6 methyl methacrylate

Oral	LD50	7,872 mg/kg (rat)
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79-41-4 Methacrylic Acid

Oral	LD50	1,332 mg/kg (mouse)
		1,320 mg/kg (rat)
Dermal	LD50	500 mg/kg (rabbit)

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- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:**
Strong caustic effect.
Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Corrosive
Irritant
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Interactive effects** No interactive effects between components are known.
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

80-62-6	methyl methacrylate	3
99-97-8	N,N-dimethyl-p-toluidine	2B

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

- **Alternative sources for toxicological information**

No non-standard sources for toxicological information where used.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Water hazard class 3 (Self-assessment): extremely hazardous for water
Do not allow product to reach ground water, water course or sewage system, even in small quantities.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even extremely small quantities leak into the ground.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· UN-Number	UNI133
· DOT, IMDG, IATA	
· UN proper shipping name	Adhesives
· DOT, IATA	ADHESIVES
· IMDG	
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	Not applicable.
· Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E,S-D
· Stowage Category	B

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· UN "Model Regulation":

UN 1133 ADHESIVES, 3, II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· **Sara**· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

80-62-6 methyl methacrylate

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

80-62-6 methyl methacrylate

· **Proposition 65**· **Chemicals known to cause cancer:**

99-97-8 N,N-dimethyl-p-toluidine

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**· **EPA (Environmental Protection Agency)**

80-62-6 methyl methacrylate

E, NL

· **TLV (Threshold Limit Value)**

80-62-6 methyl methacrylate

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).· **Hazard pictograms**

GHS02

GHS05

GHS07

· **Signal word** Danger· **Hazard-determining components of labeling:**

methyl methacrylate

Methacrylic Acid

· **Hazard statements**

Highly flammable liquid and vapor.

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*Causes severe skin burns and eye damage.**May cause an allergic skin reaction.**May cause respiratory irritation.***· Precautionary statements***Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.**Ground / bond container and receiving equipment.**Use explosion-proof [electrical/ventilating/lighting] equipment.**Use non-sparking tools.**Take action to prevent static discharge.**Do not breathe dusts or mists.**Wash thoroughly after handling.**Use only outdoors or in a well-ventilated area.**Contaminated work clothing must not be allowed out of the workplace.**Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.**If swallowed: Rinse mouth. Do NOT induce vomiting.**If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].**If inhaled: Remove person to fresh air and keep comfortable for breathing.**If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.**Continue rinsing.**Immediately call a poison center/doctor.**Specific treatment (see on this label).**Take off contaminated clothing and wash it before reuse.**If skin irritation or rash occurs: Get medical advice/attention.**Wash contaminated clothing before reuse.**In case of fire: Use CO₂, powder or water spray to extinguish.**Store in a well-ventilated place. Keep container tightly closed.**Store in a well-ventilated place. Keep cool.**Store locked up.**Dispose of contents/container in accordance with local/regional/national/international regulations.***· Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.*

16 Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.***· Department issuing SDS:** *Environment protection department.***· Contact:** *-***· Date of previous version** *01/21/2025***· Date of preparation** *06/09/2025***· Abbreviations and acronyms:***IMDG: International Maritime Code for Dangerous Goods**DOT: US Department of Transportation**IATA: International Air Transport Association**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**NFPA: National Fire Protection Association (USA)**HMIS: Hazardous Materials Identification System (USA)**VOC: Volatile Organic Compounds (USA, EU)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**NIOSH: National Institute for Occupational Safety**OSHA: Occupational Safety & Health**TLV: Threshold Limit Value**PEL: Permissible Exposure Limit*

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*REL: Recommended Exposure Limit**Flammable liquids 2: Flammable liquids – Category 2**Skin corrosion 1A: Skin corrosion/irritation – Category 1A**Eye damage 1: Serious eye damage/eye irritation – Category 1**Sensitization - skin 1: Skin sensitisation – Category 1**Specific target organ toxicity (single exposure) 3: Specific target organ toxicity (single exposure) – Category 3**. * Data compared to the previous version altered.*

US