

Safety Data Sheet

acc. to OSHA HCS

Date of issue: 11/11/2025

Reviewed on 07/28/2025

1 Identification

- **Product identifier**
- **Trade name:** BD5030 Part A (Resin)
- **CAS Number:**
25068-38-6
- **Other means of identification**
- **NLP Number:**
500-033-5
- **Index number:**
603-074-00-8
- **Details of the supplier of the safety data sheet**
Big Dog Adhesives LLC
435 Harrison St
Elkhart IN 46516
US
- **Information department:** Product safety department
- **Emergency telephone number:** 24 Hours: CHEMTREC 1-800-424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



Skin irritation 2 H315 Causes skin irritation.
Eye irritation 2A H319 Causes serious eye irritation.
Sensitization - skin 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard-determining components of labeling:**
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)
- **Hazard statements**
Causes skin irritation.
Causes serious eye irritation.

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May cause an allergic skin reaction.

- **Precautionary statements**

*Avoid breathing dust/fume/gas/mist/vapors/spray**Wash thoroughly after handling.**Contaminated work clothing must not be allowed out of the workplace.**Wear protective gloves / eye protection / face protection.**If on skin: Wash with plenty of water.**If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.**Continue rinsing.**Take off contaminated clothing and wash it before reuse.**If skin irritation or rash occurs: Get medical advice/attention.**Specific treatment (see on this label).**If eye irritation persists: Get medical advice/attention.**Dispose of contents/container in accordance with local/regional/national/international regulations.*

- **Information pertaining to particular dangers for man and environment:**

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 1

Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 2

Fire = 1

Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Classification according to (d)(1)(ii) of § 1910.1200**

The SDS issuer does not object to the classifications provided by importers or manufacturers of precursor products.

- **Hazards not otherwise classified**

There are no adverse physical or health effects known that are not covered by the hazard classes of the Hazard Communications Standard.

3 Composition/information on ingredients

- **Chemical characterization: Substances**

- **CAS No. Description**

25068-38-6 reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)

- **Identification number(s)**

- **NLP Number:** 500-033-5

- **Index number:** 603-074-00-8

4 First-aid measures

- **Description of first aid measures**

- **General information:** Immediately remove any clothing soiled by the product.

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- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Protective Action Criteria for Chemicals**

· PAC-1:

90 mg/m³

· PAC-2:

990 mg/m³

· PAC-3:

5,900 mg/m³

- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Control parameters**
- **Components with limit values that require monitoring at the workplace:** Not required.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Appropriate engineering controls** No further data; see section 7.
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Physical state**

Liquid

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· Color:	According to product specification
· Odor:	Characteristic
· Odor threshold:	Not determined.
· Melting point/Melting range:	-16°C (3.2°F)
· Boiling point/Boiling range:	> 204°C (> 399.2°F)
· Flammability:	Not applicable.
· Explosion limits:	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	254°C (489.2°F)
· Decomposition temperature:	Not determined.
· pH-value:	6-8
· Viscosity:	
· Kinematic:	Not determined.
· Dynamic:	Not determined.
· Solubility in / Miscibility with	
· Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Vapor pressure:	Not determined.
· Vapor pressure:	
· Density at 20°C (68°F):	1.17 g/cm ³ (9.76365 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Particle characteristics	Not determined.
· Other information	
· Appearance:	
· Form:	Liquid
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Not determined.
· Danger of explosion:	Product does not present an explosion hazard.
· Solvent content:	
· VOC content:	0.0 g/l / 0.00 lb/gal
· Change in condition	
· Evaporation rate	Not determined.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

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11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
 - **on the skin:** Irritant to skin and mucous membranes.
 - **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
- **Interactive effects** No interactive effects between components are known.
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

Substance is not listed.

- **NTP (National Toxicology Program)**

Substance is not listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

Substance is not listed.

- **Alternative sources for toxicological information**

No non-standard sources for toxicological information where used.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects**
- **Additional ecological information:**
- **General notes:**
 - Water hazard class 2 (Assessment by list): hazardous for water
 - Do not allow product to reach ground water, water course or sewage system.
 - Danger to drinking water if even small quantities leak into the ground.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 - Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

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14 Transport information

· UN-Number	
· DOT, IMDG, IATA	not regulated
· UN proper shipping name	
· DOT, IMDG, IATA	not regulated
· Transport hazard class(es)	
· DOT, IMDG, IATA	
· Class	not regulated
· Packing group	
· DOT, IMDG, IATA	not regulated
· Environmental hazards:	Not applicable.
· Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· Hazard identification number (Kemler code):	90
· UN "Model Regulation":	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT $\leq$ 700)), 9, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture	No further relevant information available.
· Sara	
· Section 355 (extremely hazardous substances):	
	Substance is not listed.
· Section 313 (Specific toxic chemical listings):	
	Substance is not listed.
· TSCA (Toxic Substances Control Act):	
	ACTIVE
· Hazardous Air Pollutants	
	Substance is not listed.
· Proposition 65	
· Chemicals known to cause cancer:	
	Substance is not listed.
· Chemicals known to cause reproductive toxicity for females:	
	Substance is not listed.
· Chemicals known to cause reproductive toxicity for males:	
	Substance is not listed.
· Chemicals known to cause developmental toxicity:	
	Substance is not listed.

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· **Carcinogenic categories**· **EPA (Environmental Protection Agency)**

Substance is not listed.

· **TLV (Threshold Limit Value)**

Substance is not listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

Substance is not listed.

· **GHS label elements** The substance is classified and labeled according to the Globally Harmonized System (GHS).· **Hazard pictograms**

GHS07

· **Signal word** Warning· **Hazard-determining components of labeling:**reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)· **Hazard statements**

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves / eye protection / face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

Specific treatment (see on this label).

If eye irritation persists: Get medical advice/attention.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.· **Contact:** -· **Date of previous version** 02/18/2025· **Date of preparation** 11/11/2025· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

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*HMIS: Hazardous Materials Identification System (USA)**VOC: Volatile Organic Compounds (USA, EU)**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**NIOSH: National Institute for Occupational Safety**OSHA: Occupational Safety & Health**TLV: Threshold Limit Value**PEL: Permissible Exposure Limit**REL: Recommended Exposure Limit**Skin irritation 2: Skin corrosion/irritation – Category 2**Eye irritation 2A: Serious eye damage/eye irritation – Category 2A**Sensitization - skin 1: Skin sensitisation – Category 1**** Data compared to the previous version altered.**

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